

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11)

EP 0 694 927 A1

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:

31.01.1996 Bulletin 1996/05

(51) Int Cl.⁶: **H01B 7/08**, H02B 1/20,
H01R 9/07(21) Application number: **95305248.7**(22) Date of filing: **27.07.1995**(84) Designated Contracting States:
DE FR IT(30) Priority: **29.07.1994 JP 197898/94**
13.09.1994 JP 246875/94(71) Applicant:
mitsubishi cable industries ltd
Amagasaki-shi, Hyogo Prefecture (JP)

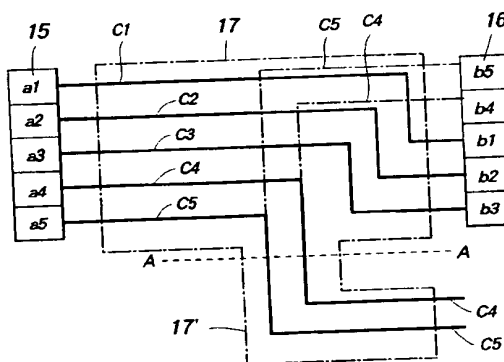
(72) Inventors:

- **Miyasaka, Eiichi**
Tokyo (JP)

- **Sugita, Takao**
Tokyo (JP)
- **Nakagawa, Chihiro**
Tokyo (JP)
- **Akou, Hiromasa**
Yokohama-shi, Kanagawa Prefecture (US)
- **Watanabe, Kenji**
Yokohama-shi, Kanagawa Prefecture (JP)
- **Kishi, Takafumi**
Yokohama-shi, Kanagawa Prefecture (JP)

(74) Representative: **Bibby, William Mark et al**
Ickenham, Uxbridge UB10 8BZ (GB)(54) **Flat cable with conductor ends connectable to connector**

(57) A flat cable including a plurality of conductor strips which are formed by punching a single metal foil and are embedded within an insulating sheet, in which at an end portion of the flat cable, bifurcated portions are folded back one on another such that end terminals of conductor strips of one bifurcated portion are inserted between end terminals of conductor strips of another bifurcated portion, so that an order in which end terminals of the conductor strips are aligned can be changed. Therefore, an electric connection between connectors requiring crossings of conductor strips can be established by a single flat cable.

Fig.3**EP 0 694 927 A1**

Description

Background of the Invention

Field of the Invention

The present invention relates to a flat cable comprising a plurality of foil-like conductor strips having end portions connectable to terminals of a connector, and an insulating sheet in which said foil-like conductor strips are embedded in a manner such that the conductor strips are electrically isolated from each other.

Related Art Statement

The flat cable of kind mentioned in the preamble has been widely used in automobiles for connecting various electric parts. In case of manufacturing a flat cable, a metal foil is punched to form a plurality of foil-like conductor strips and then these conductor strips are sandwiched between insulating films made of synthetic resin such as PET to form a laminated structure.

Recently the number of electric parts has been increased and the circuit arrangement has become very complicated. Therefore, it has become difficult to establish an electrical connection between connectors by means of a single flat cable. For instance, in automobiles, plural kinds of flat cables having different structures have been used. This results in that a design of a circuit arrangement, manufacturing and cable fitting operation are liable to be complicated and the number of operation steps is increased so that an efficiency of manufacture is decreased. Therefore, a manufacturing cost is increased.

Fig. 1 is a plan view showing a circuit arrangement, in which a first connector 1 includes terminals a1, a2, a3, a4 and a5 aligned in this order and second connector 2 has terminals b5, b4, b1, b2 and b3 aligned in this order. It should be noted that terminals of the first and second connectors 1 and 2 having the same suffixes have to be connected to each other. That is to say, the terminal a1 of the first connector 1 should be connected to the terminal b1 of the second connector 2, the terminal a2 of the first connector 1 has to be connected to the terminal b2 of the second connector 2, and so on. If the corresponding terminals of the first and second connectors 1 and 2 are connected by means of a single flat cable Fc, the flat cable should have conductor strips c1-c5 some of which are crossed with each other. That is, the conductor strips c4 and c5 have to be crossed with the other conductors c1-c3 and further the conductor strips c4 and c5 should be crossed with each other as illustrated in Fig. 1.

The circuit arrangement shown in Fig. 1 is sometimes used in automobiles. In automobiles, a main harness is commonly used for different kinds of cars or at different portions of a car in order to reduce the number of different kinds of parts and a manufacturing cost. For instance, an inner door unit to be connected to the ter-

minals a4 and a5 situates below the terminals b1-b3. In such a basic structure or specification, it is required to arrange the terminals b4 and b5 above the terminals b1-b3 in another kind of car or specification due to a layout within the inner door space.

In such a case, it is impossible to perform the connection between the connectors 1 and 2 by means of a single known flat cable, and at least two flat cables are required, one having a pattern for connecting the terminals a1, a2 and a3 to the terminals b1, b2 and b3, respectively and the other having a pattern for connecting the terminals a4 and a5 to the terminals b4 and b5, respectively.

In a known flat cable illustrated in Fig. 2, one end of the flat cable 6 includes end terminals connectable to terminals d1, d2, d3, d4, d5 and d6 of a first connector 3, and the other end of the flat cable has a first set of end terminals connectable to terminals e4 and e5 of a second connector 4 and a second set of end terminals connectable to terminals e3, e1, e2 and d6 of a third connector 5. Also in this case, foil-like conductor strips of the flat cable 6 have to be crossed with each other, so that it is practically difficult to perform the electrical connection between the first connector 3 and the second and third connectors 4 and 5 by means of a single flat cable. That is, in order to connect the first connector 3 to the second and third connectors 4 and 5, it is required to use a first flat cable connecting the terminals d4 and d5 of the first connector 3 to the terminals e4 and e5 of the second connector 4 and a second flat cable connecting the terminals d3, d1, d2 and d6 of the first connector 3 to the terminals e3, e1, e2 and e6 of the third connector 5.

As explained above, when an electric connection between connectors requires crossings of conductor strips, it is difficult to perform an electric connection by means of a single flat cable, so that a plurality of flat cables have to be used. Therefore, when a circuit arrangement becomes complicated, a larger number of flat cables of different structures are required. Therefore, the number of steps in designing is increased and the fitting operation of flat cables becomes cumbersome. Moreover, when the number of kinds of flat cables is increased, the number of blanking dies for manufacturing the flat cables is increased accordingly, and thus the manufacturing cost is increased.

Summary of the Invention

The present invention has for its object to provide a novel and useful flat cable which can establish an electrical connection between connectors even if the electrical connection requires crossings of conductor strips.

According to a first aspect of the invention, a flat cable comprising a plurality of foil-like conductor strips having end portions connectable to terminals of a connector, and an insulating sheet in which said foil-like conductor strips are embedded in such a manner that the conductor strips are electrically isolated from each other, the im-

provement being characterized in that at least one end portion of the flat cable includes a bifurcated portion which has been folded back about a line extending in a direction perpendicular to an edge of the end portion such that an order of end terminals of the foil-like conductor strips are changed.

In a preferable embodiment of the flat cable according to the first aspect of the invention, a distance between adjacent end terminals of the foil-like conductor strips is widened to form a space, and said at least one bifurcated portion has been folded back such that at least one end terminal of at least one foil-like conductor strip of the bifurcated portion is placed in said space.

According to a second aspect of the invention, a flat cable comprising a plurality of foil-like conductor strips having end portions connectable to terminals of a connector, and an insulating sheet in which said foil-like conductor strips are embedded in such a manner that the conductor strips are electrically isolated from each other, the improvement being characterized in that there are formed a plurality of bifurcated portions at least one end portion of the flat cable, and said plurality of bifurcated portions are folded back such that end terminals of foil-like conductor strips of said plurality of bifurcated portions are arranged one on another to form an end portion including plural end terminal arrays, said end portion being connectable to a connector including plural terminal arrays.

In a preferable embodiment of the flat cable according to the second aspect of the invention, said end portion includes plural connector housings each accommodating end terminal arrays of respective bifurcated portions, said plural connector housings being able to be coupled with said connector by clamping.

Brief Description of the Drawings

Fig. 1 is a schematic view showing an electrical connection including crossings of conductors;

Fig. 2 is a plan view illustrating a known flat cable;

Fig. 3 is a schematic view depicting a principal construction of the flat cable according to the invention;

Fig. 4 is a schematic plan view showing a first embodiment of the flat cable according to the invention;

Fig. 5 is a schematic plan view representing a second embodiment of the flat cable according to the invention;

Fig. 6 is a perspective view illustrating an end portion of a third embodiment of the flat cable according to the invention prior to folding operation; and

Fig. 7 is a perspective view showing the end portion

after folding operation.

Description of the Preferred Embodiment

Fig. 3 is a schematic view showing a principal construction of the flat cable according to the invention. A connector 15 in Fig. 3 is identical with the connector 1 shown in Fig. 1 and includes terminals a1, a2, a3, a4 and a5 aligned in this order. A connector 16 is identical with the connector 2 in Fig. 1 and comprises terminals b5, b4, b1, b2 and b3 arranged in this order. It should be noted that the terminals having the same numerical suffixes are to be connected to each other by means of a flat cable 17 including foil-like conductor strips c1, c2, c3, c4 and c5.

At one end portion of the flat cable 17, end terminals of the conductor strips c1, c2, c3, c4 and c5 are arranged in this order at a pitch which is identical with a pitch at which the terminals a1, a2, a3, a4 and a5 of the connector 15 are aligned. At the other end portion of the flat cable 17, end terminals of conductor strips c1, c2 and c3 form a first set of end terminals and end terminals of the conductor strips c4 and c5 form a second set of end terminals as a bifurcated end portion 17'. The end terminals of the conductor strips c1, c2 and c3 are arranged at a pitch at which the terminals b1-b5 of the connector 16 are arranged, and the end terminals of the conductor strips c4 and c5 of the bifurcated end portions 17' are separated from each other by said pitch.

According to the invention, the bifurcated end portion 17' is folded back along a line A-A over the end terminal portion of the conductor strips c1-c3 as shown by chain lines in Fig. 3 such that the end terminals of the conductor strips c4 and c5 are positioned above the end terminals of the conductor strips c1-c3. In this manner, the end terminals of the conductor strips c5, c4, c1, c2 and c3 are aligned in this order at said pitch, so that they can be connected to the terminals b5, b4, b1, b2 and b3 of the connector 16.

In the flat cable according to the invention, at one end portion the end terminals of the conductor strips c1, c2, c3, c4 and c5 are arranged in this order and at the other end portion, the end terminals of the conductor strips c5, c4, c1, c2 and c3 are arranged in this order. Therefore, a given electrical connection between the connectors 15 and 16 including crossings of conductor strips can be established by the single flat cable 17.

Figs. 4 and 5 are schematic plan views depicting a first embodiment of the flat cable according to the invention. As shown in Fig. 4, a flat cable 22 of the present embodiment is used to establish an electrical connection between first and second connectors 20 and 21 and a third connector 23, and comprises a plurality of foil-like conductor strips F1, F2, F3 ---F6. The first connector 20 includes terminals d3, d1, d2 and d6 arranged in this order, the second connector 21 has terminals d4 and d5 and the third connector 23 comprises terminals e1, e4, e3, e4, e5 and e6 aligned in this order. The flat cable 22

comprises a main portion 22a including the conductor strips F3, F1, F2 and F6, a first bifurcated end portion 22b including the conductor strips F5 and F4, a second bifurcated portion 22c including the conductor strips F5, F4 and F3, and a third bifurcated portion 22d including the conductor strips F1, F2 and F6.

End terminals of the conductor strips of the main portion 22a are to be connected to the terminals of the first connector 20 and end terminals of the conductor strips of the first bifurcated portion 22b are to be connected to the terminals of the second connector 21. End terminals of the conductor strips F5, F4 and F3 of the second bifurcated portion 22b and end terminals of the conductor strips F1, F2 and F6 of the third bifurcated portion 22d are to be connected to the terminals of the third connector 23. In the third portion 22d, the conductor strips F1, F2 and F6 are arranged such that between the end terminals of the conductor strips F2 and F6, there is formed a space having a such width that three end terminals of the conductor strips can be inserted therebetween.

According to the invention, the second bifurcated portion 22b is folded back about a line B-B over the third bifurcated portion 22d such that the end terminals of the conductor strips F3, F4 and F5 of the second bifurcated portion 22b are inserted into said space formed between the end terminals of the conductor strips F2 and F6 of the third bifurcated portion 22d. It should be noted that said line A-A should extend perpendicular to an edge of the end terminals. Fig. 5 shows the flat cable 22 after the above mentioned folding operation. As shown in Fig. 5, at the end portion of the flat cable 22 to be connected to the third connector 23, the end terminals of the conductor strips F1, F2, F3, F4, F5 and F6 are aligned in this order, so that these end terminals of the conductor strips F1-F6 can be connected to the corresponding terminals e1-e6 of the third connector 23. It should be noted that in the present embodiment, the end terminals of the conductor strips F1-F6 at the end portion connectable to the third connector 23 are aligned on a single plane. After that, the end terminals of the conductor strips F1-F6 are connected to metal terminals in a synthetic resin housing not shown.

Figs. 6 and 7 illustrate a second embodiment of the flat cable according to the invention. In the first embodiment, after folding back the bifurcated portion 22b over the third bifurcated portion 22c such that the end terminals of the conductor strips F1-F6 are aligned in a given order, the end terminals are connected to the metal terminals. In the present embodiment, prior to the folding operation, end terminals of bifurcated portions 31a and 31b of a flat cable 31 are first connected to metals 33a and 33b within connector housings 32a and 32b, respectively as illustrated in Fig. 6. The end terminals of the conductor strips may be connected to respective metal terminals 33a and 33b by means of ultrasonic welding. After welding the end terminals of the conductor strips to the metal terminals 33a and 33b, connected portions are fixed by synthetic resin molding to form the connector

housings 32a and 32b.

Then the bifurcated portion 31b is folded back over the bifurcated portion 31a about a line C-C in Fig. 6 such that the connector housing 32b is placed on the connector housing 32a as depicted in Fig. 7. Therefore, the metal terminals 33a and 33b form a two array connector. It should be noted that the connector housings 32a and 32b have a same width, so that these connector housings can form aligned side walls. Furthermore, the connector housings 32a and 32b may be accommodated within a single housing by synthetic resin molding. As shown in Fig. 7, upon connecting the flat cable to a connector 34, the metal terminals 33a and 33b are inserted into corresponding holes 34a and 34b arranged in two arrays. In respective holes 34a and 34b, there are provided metal receptacles and these metal receptacles are connected to ends of respective conductors 33. Therefore, by inserting the metal terminals 33a and 33b into the holes 34a and 34b, the metal terminals can be inserted into corresponding metal receptacles of the connector 34. It should be noted that the connector housings 32a and 32b are constructed such that the connector housings can be clamped into the connector 34. Therefore, by clamping the connector housings 32a, 32b and the connector 34 together, the conductor strips of the flat cable can be connected to given conductors 35.

The present invention is not limited to the embodiments explained above, but many modifications and alternations may be conceived by those skilled in the art within the scope of the invention. For instance, in the embodiment shown in Figs. 6 and 7, the two bifurcated portions of the flat cable are folded one on the other, but according to the invention more than two bifurcated portions may be folded one on another to form a connector portion in which more than two connector housings are placed one on another. That is, according to the invention, a plurality of end terminal arrays may be formed. Similarly, in the first embodiment, a bifurcated portion may be folded back about a plurality of lines.

As explained above, in the flat cable according to the invention, by folding back a bifurcated portion of the flat cable such that an order in which the end terminals of the conductor strips are arranged can be changed. Further, the bifurcated portion of the flat cable is folded such that a plurality of connector housings are arranged one on another. Therefore, a design of circuit arrangements can be simplified and a flat cable including crossings of conductor strips can be simply manufactured. Then, a manufacturing cost of flat cables can be decreased. Furthermore, the number of kinds of flat cables to be prepared for establishing desired electrical connections between various connectors can be reduced.

Claims

1. A flat cable comprising a plurality of foil-like conductor strips having end portions connectable to termi-

nals of a connector, and an insulating sheet in which said foil-like conductor strips are embedded in a manner such that the conductor strips are electrically isolated from each other, the improvement being characterized in that at least one end portion of the flat cable includes a bifurcated portion which has been folded back along a line extending in a direction perpendicular to an edge of the end portion such that an order of end terminals of the foil-like conductor strips are changed.

2. A flat cable according to claim 1, wherein a distance between end terminals of adjacent foil-like conductor strips is widened to form a space, and said at least one bifurcated portion has been folded back such that at least one end terminal of at least one foil-like conductor strip in the bifurcated portion is placed in said space.
3. A flat cable comprising a plurality of foil-like conductor strips having end portions connectable to terminals of a connector, and an insulating sheet in which said foil-like conductor strips are embedded in a manner such that the conductor strips are electrically isolated from each other, the improvement being characterized in that there are formed a plurality of bifurcated portions at least one end portion of the flat cable, and said plurality of bifurcated portions have been folded such that end terminals of foil-like conductor strips of said plurality of bifurcated portions are arranged one on another to form an end portion including plural end terminal arrays, said end portion being connectable to a connector including plural terminal arrays.
4. A flat cable according to claim 3, wherein said end portion includes plural connector housings each accommodating end terminal arrays of respective bifurcated portions, said plural connector housings being able to be coupled with said connector by clamping.

5

10

15

20

25

30

35

40

45

50

55

Fig. 1

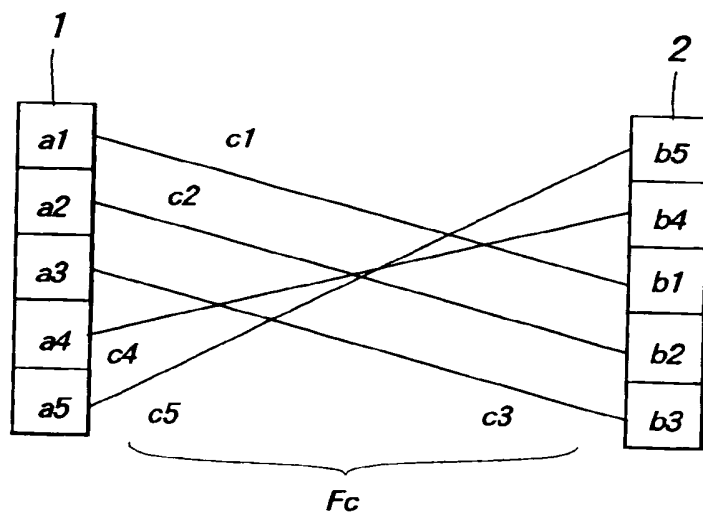


Fig. 2

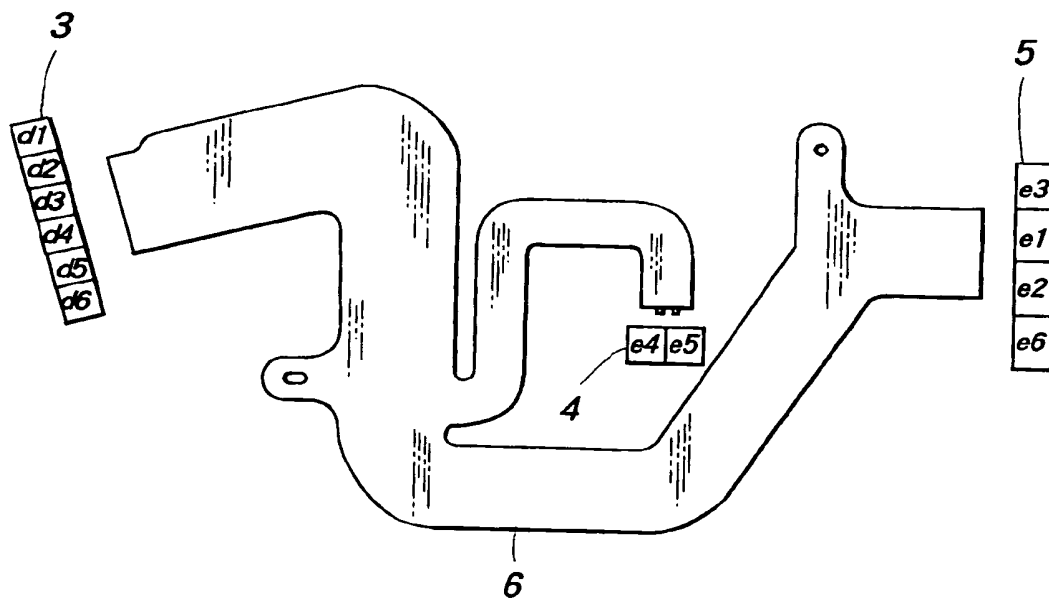


Fig.3

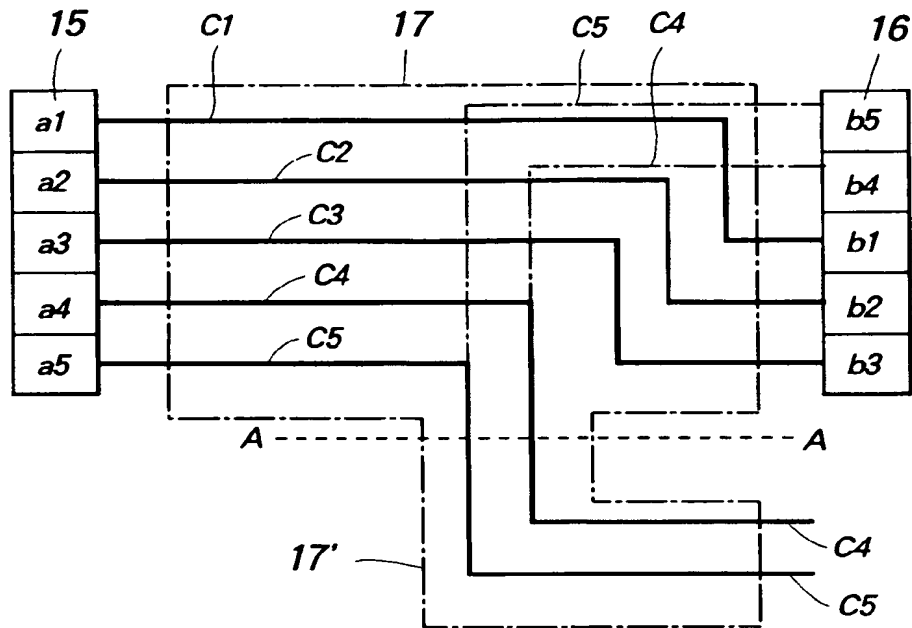


Fig.4

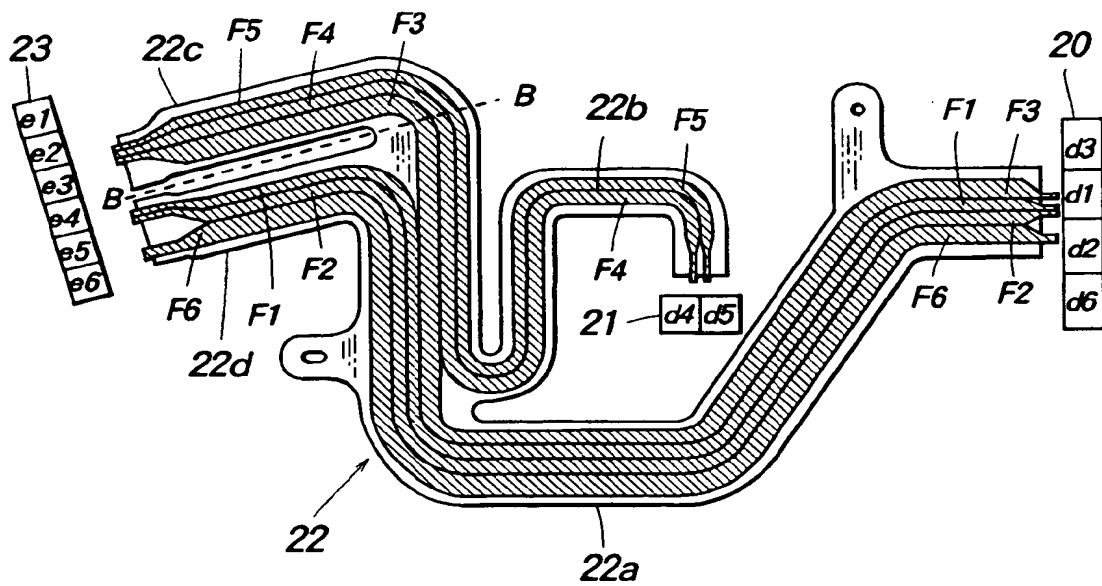


Fig.5

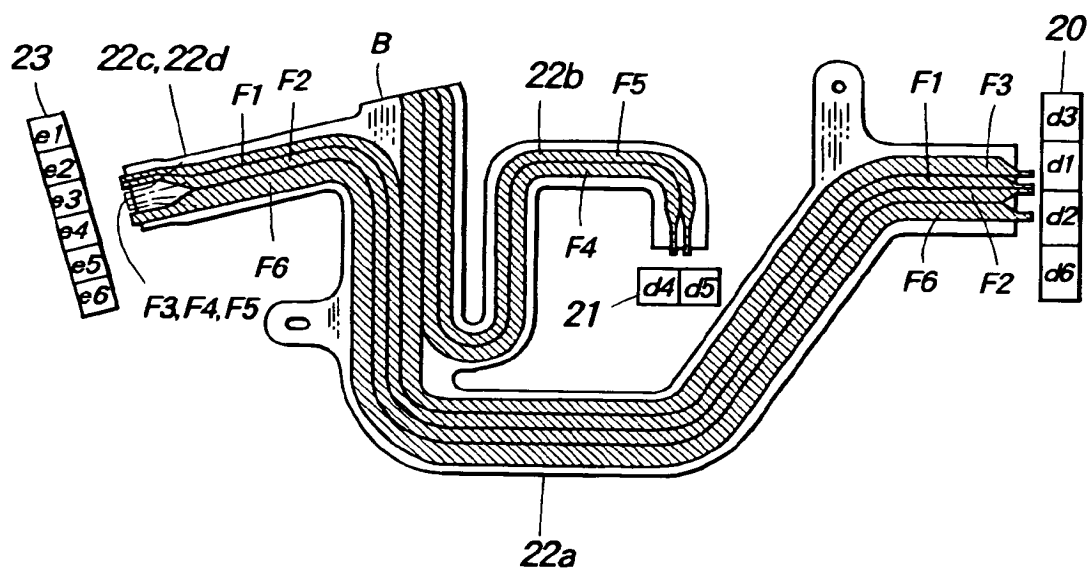


Fig.6

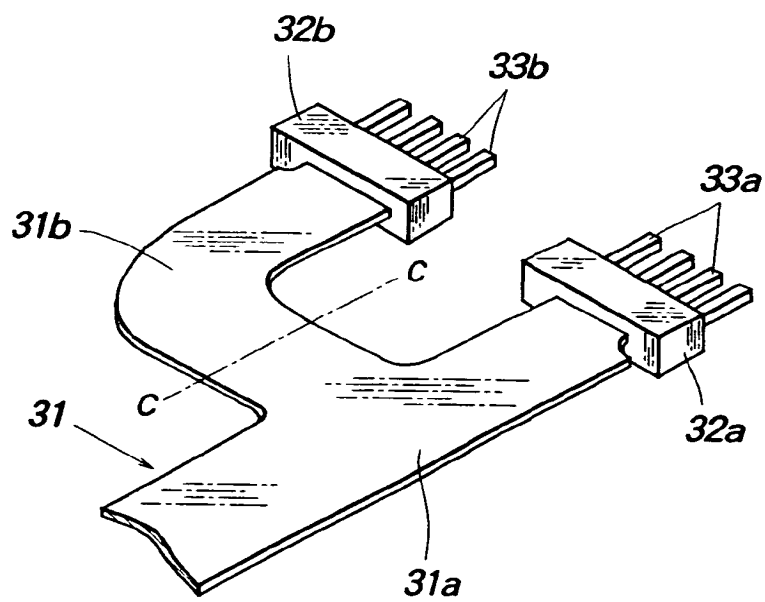
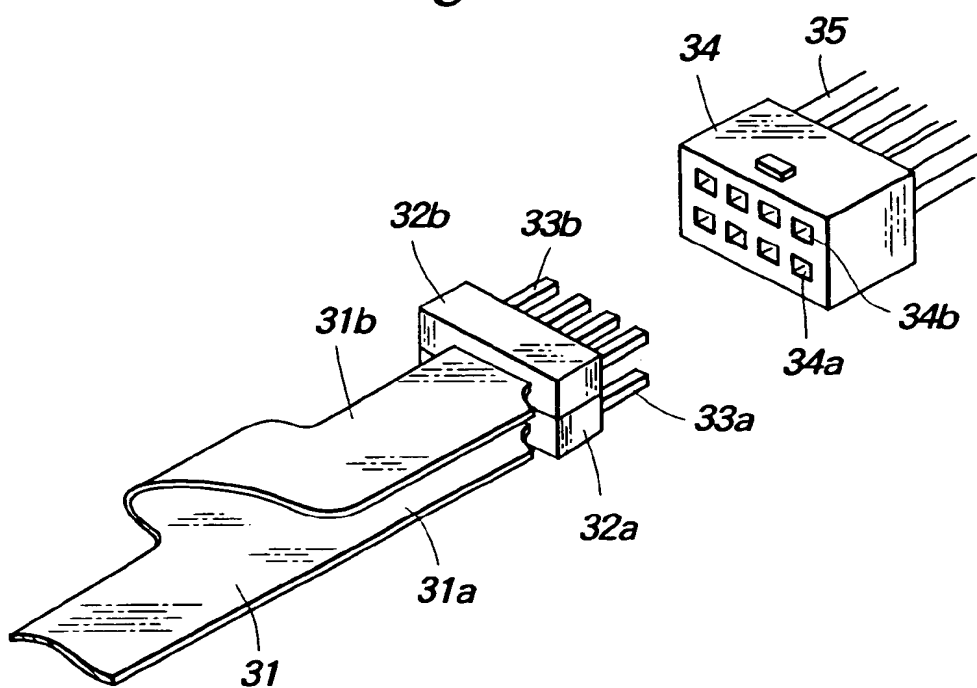


Fig. 7



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

DOCUMENTS CONSIDERED TO BE RELEVANT			EP 95305248.7
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 6)
X	DE - B - 2 743 648 (SIEMENS) * Claims; fig. 2 and corresponding text *	1, 3	H 01 B 7/08 /H 02 B 1/20 H 01 R 9/07
Y	* Claims; fig. 2 and corresponding text *	2, 4	
Y	GB - A - 1 350 540 (AMP) * Claims; fig. 1,2,6 and corresponding text *	2, 4	
A	* Claims; fig. 1,2,6 and corresponding text *	1, 3	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 6)
			H 01 B 7/00 H 02 B 1/00 H 01 R 9/00
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 25-09-1995	Examiner KUTZELNIGG
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03/82 (P0401)